

**SIEMENS**

# **UROSKOP D**

**SP**

Unit Generator Service

## **Repair Instructions**

Encoder-Replacement

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Register 1

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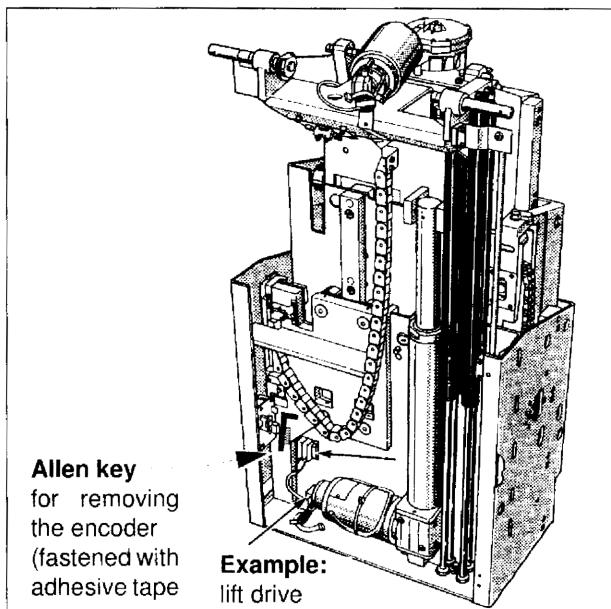


Fig. 1

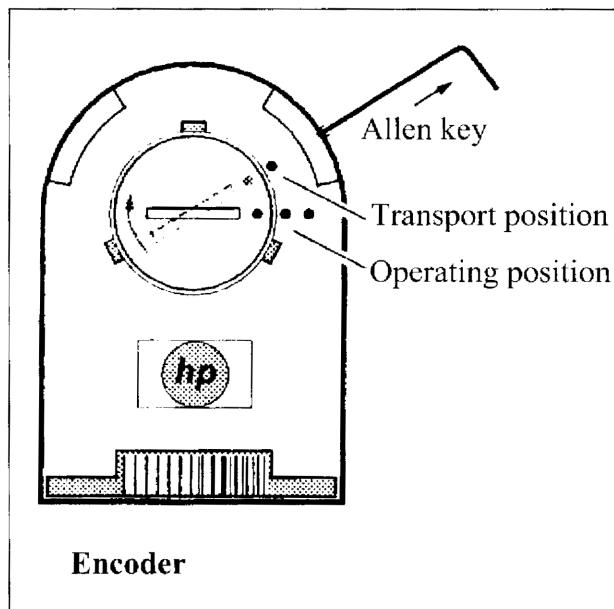


Fig. 2

### Sequence of work

- Remove the lifting base cover.
- Loosen the cable of the defective encoder (Fig. 1 as example of the lift drive).
- Open (destroy) the encoder to be replaced far enough so that the Allen screw in the coding disk is accessible.
- Using the Allen key fastened in the lifting base with adhesive tape (Fig. 1), unscrew the coding disk (Fig. 2) and pull it off the drive shaft.

**NOTE**

**Under no circumstances may you at this place pull out the Allen key inserted in the new encoder and use it for this purpose.**

- Fit and screw tight the new encoder.
- Tighten the coding disk with the inserted Allen key (Fig. 2).
- Only now pull the Allen key out from the encoder, under no circumstances earlier.
- Turn the encoder to the OPERATING position (Fig. 2).
- Plug in the encoder cable.
- System ON
- Check the system functions.
- System OFF
- Refit the cover parts.

## Encoder positions and part numbers

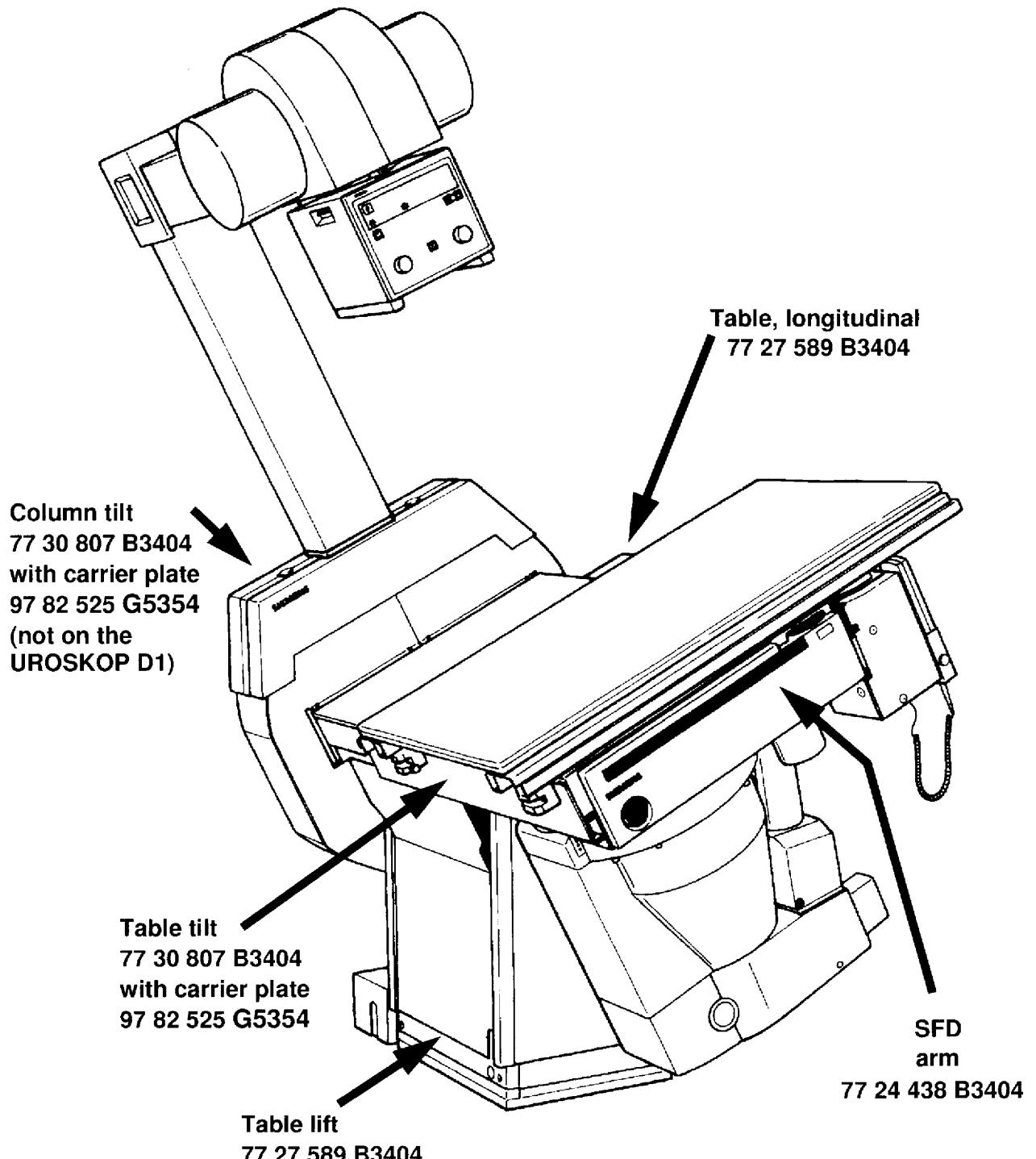


Fig. 3

**Amendments compared with the previous version**

Templates adapted

TD SP 2 / Fleischter  
TD SP 1 / Schlee  
AUT 98 / Carver